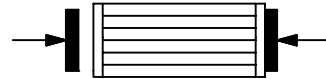


Cleaning instructions

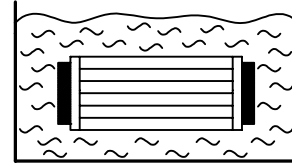
for INTERNORMEN filter elements of wire mesh (coarse mesh > 40 µm)

Sheet No.
21070-4B

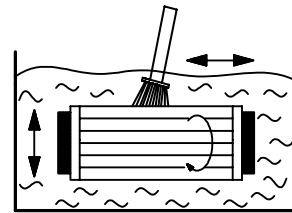
1. Before cleaning seal the element's inlets.



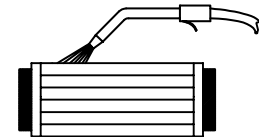
2. Place the element into a reservoir.
Depending on the degree macerate the coarse dirt for 30 minutes. As a cleaning fluid we suggest benzine, diesel fuel or warm water



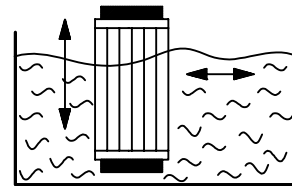
3. Remove the macerated dirt using a soft brush. While doing so carefully turn the element. For elements finer than 40 µm we suggest cleaning in an ultrasonic bath.



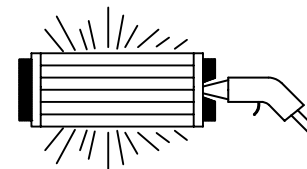
Only exceptional cases of coarse meshes would allow cleaning by using stream jet devices.



4. Rinse the element with **clean** fluid after the precleaning.

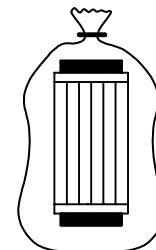


5. After the cleaning carefully blow out the element with air pressure or stream jet from the inside. Let element dry.



6. Perform a visual examination (back light) of the element to check if the pores are clean. If necessary perform a bubble-point test.

7. a) Reinstall the cleaned element
(please check sealings)
or
b) Repack the element dust-free into a bag and stock it carefully.



8. Product life:

The efficiency of cleaning decreases with the number of performed cleanings. This causes the operating time to shorten. This is why even cleanable elements don't have an unlimited lifetime. We suggest to replace these elements after every fifth (Doesn't apply for coarse screen baskets).

EDV 07/00